

## **INSTALLATION INSTRUCTIONS MODEL SC1 AND SSC1 SUCTION**

1. Drill a 2-3/4" (70mm) diameter hole through the tub wall at the suction location.

2a. W/O silicone injection: apply silicone to the elbow flange and to the body flange and first thread of the body; assemble body to elbow hand tight, making sure elbow lines up with pump inlet.

2b. W/ silicone injection: assemble body to elbow hand tight, making sure elbow lines up with pump inlet; inject silicone into one open port until silicone comes out the opposite port.

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3. Place the suction cover over the body, lining up with the two holes closest to vertical. The edge of the cover with no holes should face the bottom of tub. Attach the cover with two screws.

4. If required, attach the air tubing to the barb on the elbow, attach clamp, thread tubing through strain relief, and secure open end of tubing above the tub water line. **IMPORTANT:** This tube supplies air to stall the pump when the cover is obstructed. It must be routed such that it is not kinked or otherwise restricted.

5. If further assistance is needed, contact NuWhirl.



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